

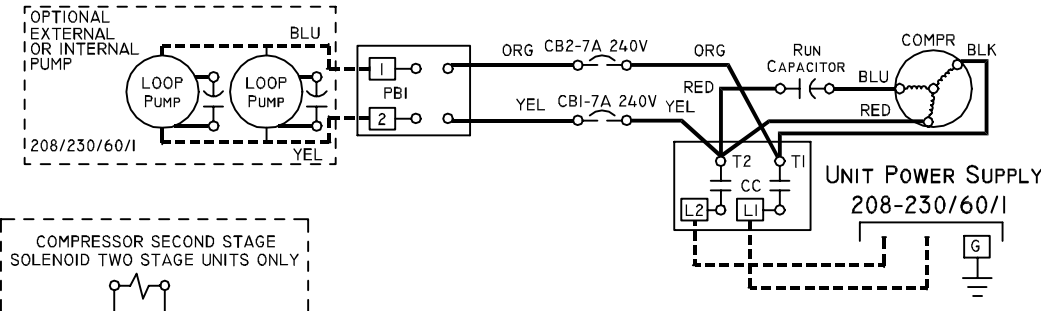
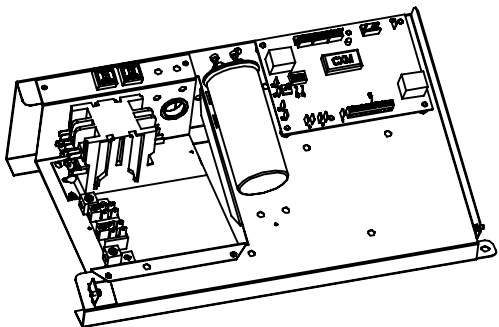
LEGEND

	FACTORY LOW VOLTAGE WIRING		WIRE NUT		OPTION JUMPER - FIELD CLIPPED		COMPRESSOR CONTACTOR		PUMP POWER
	FACTORY LINE VOLTAGE WIRING		FIELD WIRE LUG		TEST PINS		SENSOR CONDENSATE OVERFLOW DISCHARGE TEMP SWITCH		TERMINAL BLOCKS
	FIELD LOW VOLTAGE WIRING		CIRCUIT BREAKER		GROUND		ELECTRIC HEAT RELAYS		REVERSING VALVE COIL
	FIELD LINE VOLTAGE WIRING		CONDENSATE PAN		ASTAT		FAN		DIP SWITCH, 2 POSITION
	OPTION BLOCK		RELAY CONTACTS - N.O.		AQUA STAT		PSC FAN MOTOR		THERMAL SWITCH
	DC VOLTAGE / PCB TRACES		RELAY CONTACTS - N.C.		BLOWER RELAY		WATER & ANTI-FREEZE PROTECTOR HEATING ELEMENTS		TRANSFORMER
	RELAY / CONTACTOR COIL				CIRCUIT BREAKER		CLIFFABEL FIELD SELECTION JUMPER		
					LOC		LOSS OF CHARGE PRESSURE SWITCH		

NOTES:

1. COMPRESSOR THERMALLY PROTECTED INTERNALLY.
2. ALL WIRING TO THE UNIT MUST COMPLY WITH NEC AND LOCAL CODES.
3. FP2 WIRING:
 - A. CLIP V10 WIRE LOOP AT X.
 - B. INSTALL FP2 THERMISTOR (SHIPPED WITH UNIT) IN THE AIR HANDLING SECTION ON COPPER TUBE BETWEEN DISTRIBUTOR & EXPANSION VALVE.
 - C. WIRE V10 LEADS FROM FP2 TO V10 LEADS CLIPPED IN 'X' AS SHOWN.
4. FPI THERMISTOR PROVIDES FREEZE PROTECTION FOR WATER. WHEN USING ANTI-FREEZE SOLUTIONS, CUT JW3 JUMPER.
5. CHECK INSTALLATION WIRING INFORMATION FOR SPECIFIC THERMOSTAT HOOKUP REFER TO THERMOSTAT INSTALLATION INSTRUCTIONS FOR WIRING TO THE UNIT. T-STAT WIRING MUST BE "CLASS I" AND VOLTAGE RATING EQUAL TO OR GREATER THAN UNIT SUPPLY VOLTAGE.
6. 24V ALARM SIGNAL SHOWN. FOR DRY ALARM CONTACT, CUT JW1 JUMPER AND DRY CONTACT WILL BE AVAILABLE BETWEEN AL1 AND AL2.
7. SECONDARY GROUND VIA CXM BOARD STANDOFFS & SCREWS TO CONTROL BOX. (GROUND AVAILABLE FROM TOP TWO STANDOFFS AS SHOWN.)
8. HWG PUMP ONLY IN MODELS WITH HOT WATER GENERATION AND INTERNAL PUMP OPTION.
9. Y2 MUST BE WIRED TO SOLENOID FOR TWO STAGE UNIT TO OPERATE PROPERLY.

CONTROL BOX LAYOUT



CXM CONTROLLER FAULT CODES

DESCRIPTION OF OPERATION	LED	ALARM RELAY
NORMAL MODE	ON	OPEN
NORMAL MODE W/ UPS WARNING	ON	CYCLE (CLOSED 5 SEC. OPEN 25 SEC.)
CXM IS NON-FUNCTIONAL	OFF	OPEN
FAULT RETRY	SLOW FLASH	OPEN
LOCKOUT	FAST FLASH	CLOSED
OVER/UNDER VOLTAGE SHUTDOWN	SLOW FLASH	OPEN (CLOSED AFTER 15 MIN.)
TEST MODE-NO FAULT IN MEMORY	FLASHING CODE 1	CYCLING CODE 1
TEST MODE-HP FAULT IN MEMORY	FLASHING CODE 2	CYCLING CODE 2
TEST MODE-LP FAULT IN MEMORY	FLASHING CODE 3	CYCLING CODE 3
TEST MODE-FPI FAULT IN MEMORY	FLASHING CODE 4	CYCLING CODE 4
TEST MODE-FP2-FAULT IN MEMORY	FLASHING CODE 5	CYCLING CODE 5
TEST MODE-CO FAULT IN MEMORY	FLASHING CODE 6	CYCLING CODE 6
TEST MODE-OVER/UNDER SHUTDOWN IN MEMORY	FLASHING CODE 7	CYCLING CODE 7
TEST MODE-UPS IN MEMORY	FLASHING CODE 8	CYCLING CODE 8
SWAPPED FPI/FP2 LOCKOUT	FLASHING CODE 9	CYCLING CODE 9

